

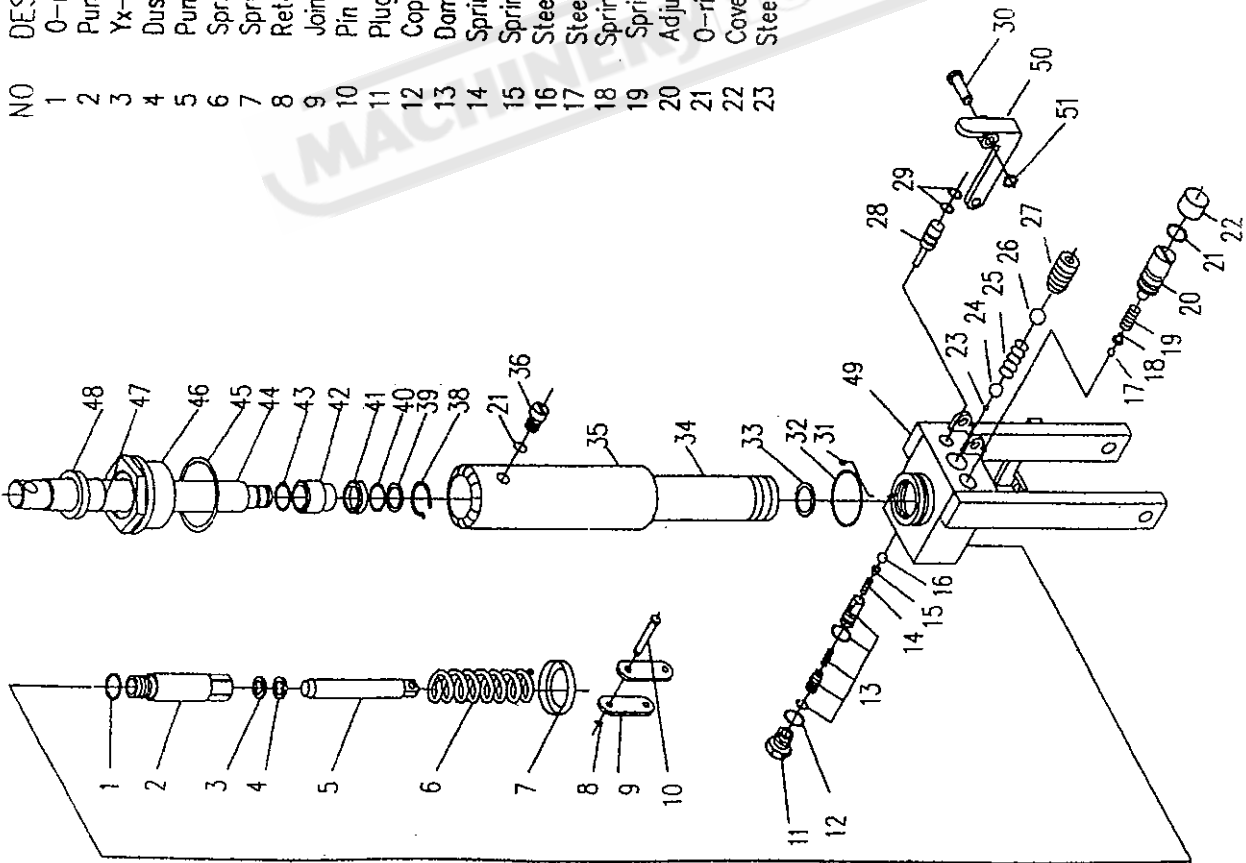
The diagram is an exploded view of a mechanical assembly, likely a pump or a similar device. It shows various components such as a frame, shaft, wheel, retaining ring, fill plug, pin, roller, retaining frame, washer, pump arm, bumper, and bolt. The parts are numbered 1 through 25, corresponding to the parts list on the right. The diagram includes a large frame structure, a central shaft assembly with a wheel, and various connecting components like pins, washers, and bolts. The parts list on the right provides a key for the numbered components.

NO.	DESCRIPTION
1	LOWERING ROD
2	HANDLE BAR
3	WASHER
4	WASHER
5	BOLT
6	BLT
7	WASHER
8	WASHER
9	WASHER
10	NUT
11	CASTER WHEEL
12	FRAME
13	SHAFT
14	WHEEL
15	RETAINING RING
16	FILL PLUG
17	PIN
18	ROLLER
19	RETAINING FRAME
20	PIN
21	WASHER
22	RETAINING RING
23	PUMP ARM
24	BUMPER
25	BOLT

NO.	DESCRIPTION	QUANTITY	NO.	DESCRIPTION	QUANTITY
1	LOWERING ROD	1	26	FOOD PEDAL	1
2	HANDLE BAR	1	27	TABLE	1
3	WASHER	2	28	WASHER	2
4	WASHER	2	29	ROLLER	2
5	BOLT	2	30	WASHER	4
6	BOLT	8	31	RETAINING RING	6
7	WASHER	9	32	SHAFT	2
8	WASHER	8	33	WASHER	4
9	WASHER	9	34	WASHER	4
10	NUT	9	35	NUT	4
11	CASTER WHEEL	2	36	ROLLER	2
12	FRAME	1	37	BUSHING	4
13	SHAFT	2	38	L-PIN	4
14	WHEEL	2	39	SCREW	4
15	RETAINING RING	2	40	PIN	1
16	FILL PLUG	1	41	ARM ASSEMBLY	1
17	PIN	1	43	FLOW VALVE KIT	1
18	ROLLER	1	44	RELEASE VALVE KIT	1
19	RETAINING RING	1	45	PRESSURE RELIEF VALVE KIT	1
20	PIN	1	46	RELEASE VALVE KIT	1
21	WASHER	1	47	PUMP/CYLINDER UNIT	1
22	RETAINING RING	2	48	KNIGHTHEAD	2
23	PUMP ARM	1	49	WASHER	2
24	BUMPER	1	50	RETAINING RING	2
25	BOLT	1	51	WASHER	4
			52	SPEED CONTROL VALVE KIT	1
			53	WASHER	1

NO	DESCRIPTION	QUANTITY
24	Steel ball	1
25	Spring	1
26	Steel ball	1
27	Screw	1
28	Strike pin	1
29	O-ring	2
30	Shaft	1
31	Filter	1
32	O-ring	1
33	Rectangular section ring	1
34	Cylinder	1
35	Housing	1
36	Screw	1
38	Retaining ring for axle	1
39	Washer	1
40	O-ring	1
41	Cup packing	1
42	Bush	1
43	O-ring	1
44	Piston rod	1
45	Rectangular section sealing	1
46	Cylinder cap	1
47	O-ring	1
48	J shaped steel frame	1
49	rubber sealing	1
50	Base	1
51	Lever plate	1
	Retaining ring for axle	1

NO	DESCRIPTION	QUANTITY
1	O-ring	1
2	Pump cylinder	1
3	Yx-seal ring	1
4	Dust ring	1
5	Pump plunger	1
6	Spring	1
7	Spring seat	1
8	Retaining ring	1
9	Joint plate	2
10	Pin	1
11	Plug	1
12	Copper washer	1
13	Damp valve	1
14	Spring	1
15	Spring seat	1
16	Steel ball	1
17	Steel ball	1
18	Spring seat	1
19	Spring	1
20	Adjusting screw	1
21	O-ring	2
22	Cover ring	1
23	Steel ball	1



PLANT SAFETY PROGRAMME

NEW MACHINERY HAZARD IDENTIFICATION, ASSESSMENT & CONTROL

Stock Code: J052

Description:

Hydraulic Trolley

Model:

350 KG

Brand:

HAFCO

Developed in Co-operation Between A.W.I.S.A and Australia Chamber of Manufactures
This program is based upon the Australian Worksafe Standard for Plant(NOHSC:1010-1994)

Item No.	Hazard Identification	Hazard Assessment	Risk Control Strategies (Recommended for Purchase / Buyer / User)
B	CRUSHING	HIGH	Ensure use trolley on even, solid ground. Ensure load is secure on trolley. Keep body clear from under trolley at all times. Do not exceed maximum lifting capacity of trolley. Always check around load before lowering. Check trolley for cracks etc, prior to lifting. Ensure load is lowered smoothly. Wear safety boots.
D	SHEARING	MEDIUM	Keep body parts clear between moving components of trolley when lowering.
J	SLIPPING, TRIPPING, & FALLING	LOW	Avoid uneven or slippery surfaces when moving trolley under load.
Plant Safety Program to be read in conjunction with manufactures instructions			

Authorised and signed by:
Safety officer: 

Manager: 

Date: Mar-02

HARE & FORBES
MACHINERYHOUSE
ABN 96 000 286 957

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